

AMENDMENTS TO THE SPECIFICATION:

On Page 1, above line 1, please insert the following paragraph:

--CROSS REFERENCE TO RELATED APPLICATIONS

Applicants claim priority under 35 U.S.C. §119 of German Application No. 10 2004 039 302.8 filed August 13, 2004. Applicants also claim priority under 35 U.S.C. §365 of PCT/DE2005/001250 filed July 15, 2005. The international application under PCT article 21(2) was not published in English.--

On page 1 after the 2nd paragraph (after line 10), please insert the following paragraphs:

-- United States Patent 5,664,463 A describes a method for manufacturing a camshaft, in which at least two individual completely machined cams are fixedly mounted on a shaft in predetermined angular positions, whereby the shaft may consist in particular of an outer shaft and an inner shaft arranged coaxially in the former.

European Patent 0 331 938 A describes how a subsequent machining of the contours of individual cams on a completely

joined camshaft can be prevented if the cams are positioned accurately in assembly. The respective cams are each individual cams which are to be machined separately as individual cams.

United States Patent 4,616,389 A describes a method for manufacturing a camshaft in which the cams are aligned on a mounting shaft in an arrangement corresponding to the final arrangement on the camshaft. After removing the mounting shaft, the aligned cams are chucked by another device for machining their boreholes. The completely machined cams are mounted on a respective shaft to form the camshaft being manufactured, namely by shrinking the cams onto the shaft.

According to United States Patent 5,299,881 A, the cams can be ground as a module. The ground cams are mounted individually on a shaft to produce a camshaft. --